

ERAPOL L-E93A Era Polymers Corporation

Version No: 2.3

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 2

Issue Date: **02/09/2020** Print Date: **02/09/2020** S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

| Product name | ERAPOL L-E93A |
|--------------|---------------|
| Synonyms | Not Available |

Recommended use of the chemical and restrictions on use

| Relevant identified uses | Polyurethane prepolymer |
|--------------------------|-------------------------|
| | |

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

| Registered company name | Era Polymers Corporation | Era Polymers Pty Ltd |
|-------------------------|-------------------------------------------------------|--------------------------------------------------|
| Address | 1101 Highway 27 South, Stanley NC 28164 United States | 2-4 Green Street, BANKSMEADOW NSW 2019 Australia |
| Telephone | +1 (704) 931 3675 | +61 (0)2 9666 3788 |
| Fax | Not Available | +61 (0)2 9666 4805 |
| Website | www.erapolymersusa.com | www.erapol.com.au |
| Email | info@erapolymersusa.com | erapol@erapol.com.au |

Emergency phone number

| Association / Organisation | CHEMWATCH EMERGENCY RESPONSE | |
|-----------------------------------|------------------------------|--|
| Emergency telephone numbers | +61 2 9186 1132 | |
| Other emergency telephone numbers | +1 855-237-5573 | |

Once connected and if the message is not in your prefered language then please dial 01

Una vez conectado y si el mensaje no está en su idioma preferido, por favor marque 02

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

ChemWatch Hazard Ratings

| | | Min Max | 1 |
|--------------|---|---------|--------------------------|
| Flammability | 0 | | |
| Toxicity | 2 | | 0 = Minimum |
| Body Contact | 0 | | 1 = Low |
| Reactivity | 0 | | 2 = Moderate 3 = High |
| Chronic | 2 | | 4 = Extreme |



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification

Respiratory Sensitizer Category 1, Acute Toxicity (Inhalation) Category 4, Carcinogenicity Category 2

Label elements

Hazard pictogram(s)





Signal word

Danger

Hazard statement(s)

H334

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

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| H332 | Harmful if inhaled. |
|------|------------------------------|
| H351 | Suspected of causing cancer. |

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) General

| P101 | If medical advice is needed, have product container or label at hand. | |
|------|-----------------------------------------------------------------------|--|
| P102 | Keep out of reach of children. | |
| P103 | Read label before use. | |

Precautionary statement(s) Prevention

| P201 | Obtain special instructions before use. |
|------|----------------------------------------------------------------|
| P261 | Avoid breathing mist/vapours/spray. |
| P271 | Use only outdoors or in a well-ventilated area. |
| P281 | Use personal protective equipment as required. |
| P285 | In case of inadequate ventilation wear respiratory protection. |

Precautionary statement(s) Response

| P304+P340 | P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. | |
|-----------|------------------------------------------------------------------------------------------------------------|--|
| P308+P313 | IF exposed or concerned: Get medical advice/attention. | |
| P342+P311 | If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician. | |
| P312 | Call a POISON CENTER or doctor/physician if you feel unwell. | |

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|---------------|-----------|--------------------------|
| 584-84-9 | <1 | toluene-2,4-diisocyanate |
| Not Available | to 100 | Polyurethane prepolymer |

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 First-aid measures

Description of first aid measures

| Eye Contact | If this product comes in contact with eyes: • Wash out immediately with water. • If irritation continues, seek medical attention. • Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Skin Contact | If skin or hair contact occurs: Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. |
| Inhalation | If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary. Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted. |
| Ingestion | Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Medical advice is required. |

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Toluene diisocyanate is a known pulmonary sensitiser. Annual medical surveillance should be conducted including pulmonary history, examination of the heart and lungs, 14 x 17 inch (35 x 47 cm) x-ray and pulmonary function testing (FCV, FEV1).

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In normal commercial preparations of toluene diisocyanate, the 2,4-isomer dominates in the ratio 4:1. However it is also hydrolysed, in air, more rapidly than the 2,6-isomer. Airway sensitivities may result from the appearance of immunoglobulins in the blood. Frequent inability to detect antibodies to TDI in clinical cases may result from the routine use of diagnostic antigens containing predominantly 2,4-TDI, whereas individuals may have been exposed to atmospheres in which 2,6-TDI was the predominant isomer. [Karol & Jin, Frontiers of Molecular Toxicology, pp 55-61, 1992]

SECTION 5 Fire-fighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

| oposial nazarao anomg nom the substitute of mixture | | |
|-----------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Fire Incompatibility | None known. | |
| Special protective equipment a | and precautions for fire-fighters | |
| Fire Fighting | Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water courses. Use fire fighting procedures suitable for surrounding area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use. | |
| Fire/Explosion Hazard | Non combustible. Not considered a significant fire risk, however containers may burn. | |

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

May emit poisonous fumes.

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| Minor Spills | Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal. |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Major Spills | Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Neutralise/decontaminate residue (see Section 13 for specific agent). Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. If contamination of drains or waterways occurs, advise emergency services. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- ▶ Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- DO NOT allow material to contact humans, exposed food or food utensils.
- Avoid contact with incompatible materials. Safe handling
 - When handling, DO NOT eat, drink or smoke.
 - Keep containers securely sealed when not in use.

 - Avoid physical damage to containers. Always wash hands with soap and water after handling.
 - Work clothes should be laundered separately. Launder contaminated clothing before re-use.
 - Use good occupational work practice.
 - ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

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| | Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. | | |
|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------|--|--|
| Other information | formation Consider storage under inert gas. | | |
| Conditions for safe storage, in | cluding any incompatibilities | | |
| Suitable container | Polyethylene or polypropylene container. Packing as recommended by manufacturer. | | |

Check all containers are clearly labelled and free from leaks.

Storage incompatibility

- None known
 NOTE: May develop pressure in containers; open carefully. Vent periodically.
- Segregate from alcohol, water.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|----------------------------------------------------------|------------------------------|-------------------------------------------------------------------------------------|------------------|------------------|--------------------------|------------------------------------|
| US NIOSH Recommended Exposure Limits (RELs) | toluene- 2,4-diisocyanate | TDI; 2,4-TDI; 2,4-Toluene diisocyanate | Not Available | Not Available | Not Available | Ca See Appendix A |
| US OSHA Permissible Exposure Levels (PELs) - Table Z1 | toluene- 2,4-diisocyanate | Toluene-2,4-diisocyanate (TDI) | Not Available | Not Available | 0.02 ppm / 0.14 mg/m3 | Not Available |
| US ACGIH Threshold Limit Values (TLV) | toluene- 2,4-diisocyanate | Toluene diisocyanate, 2,4- or 2,6- (or as a mixture) (Inhalable fraction and vapor) | 0.001 ppm | 0.005 ppm | Not Available | Asthma; pulm func; eye irr; BEI |

Emergency Limits

| Ingredient | Material name | TEEL-1 | TEEL-2 | TEEL-3 |
|--------------------------|--------------------------------------|---------------|---------------|---------------|
| toluene-2,4-diisocyanate | Toluene diisocyanate (mixed isomers) | 0.02 ppm | 0.083 ppm | 0.51 ppm |
| toluene-2,4-diisocyanate | Toluene-2,4-diisocyanate; (TDI) | Not Available | Not Available | Not Available |

| Ingredient | Original IDLH | Revised IDLH |
|--------------------------|---------------|---------------|
| toluene-2,4-diisocyanate | 2.5 ppm | Not Available |

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Appropriate engineering controls

| Type of Contaminant: | Air Speed: |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|
| solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 f/min.) |

Within each range the appropriate value depends on:

| Lower end of the range | Upper end of the range |
|------------------------------------------------------------|----------------------------------|
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity |
| 3: Intermittent, low production. | 3: High production, heavy use |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only |

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or

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more when extraction systems are installed or used.

Personal protection









Eye and face protection

Safety glasses with side shields

Chemical goggles.

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.

Hands/feet protection

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Contaminated gloves should be replaced. Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

- Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

Body protection

See Other protection below

Other protection

- Overalls.
- P.V.C apron.
- ► Barrier cream.
- Skin cleansing cream.
- ► Eye wash unit.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

| Appearance | Light amber liquid, clear | | |
|-------------------------------------|---------------------------|-----------------------------------------|---------------|
| Physical state | Liquid | Relative density (Water = 1) | 1.05 |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Available | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | Not Available |

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| Initial boiling point and boiling range (°C) | Not Available | Molecular weight (g/mol) | Not Available |
|----------------------------------------------|---------------|----------------------------------|---------------|
| Flash point (°C) | Not Available | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |
| Flammability | Not Available | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water | Reacts | pH as a solution (1%) | Not Available |
| Vapour density (Air = 1) | Not Available | VOC q/L | Not Available |

SECTION 10 Stability and reactivity

| Reactivity | See section 7 |
|------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Chemical stability | Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 Toxicological information

| Information | OΠ | toxico | Ionical | effects |
|-------------|----|--------|---------|---------|

| Inhaled | The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. |
|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Ingestion | The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. |
| Skin Contact | The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. |
| Еуе | Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn). |
| Chronic | There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. With most allergens, removal of the offending material results in resolution of symptoms. Asthma caused by toluene diisocyanate (TDI) continues |

for months or even years after exposure ceases.

| ERAPOL L-E93A |
|----------------------|
|----------------------|

| TOXICITY | IRRITATION |
|---------------|---------------|
| Not Available | Not Available |

toluene-2,4-diisocyanate

| TOXICITY | IRRITATION |
|-----------------------------------------------------------|----------------------------------------------------------|
| 20 mg/kg ^[2] | Eye (rabbit): 100 mg - SEVERE |
| 80 mg/kg ^[2] | Eye: adverse effect observed (irritating) ^[1] |
| Inhalation (rat) LC50: 13.984026 mg/l/14hr ^[2] | Skin (rabbit): 500 mg(open)-SEVERE |
| | Skin (rabbit):500 mg/24hr-moderate |
| | Skin: adverse effect observed (irritating)[1] |

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

TOLUENE-2,4-DIISOCYANATE

The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria,

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disorder is characterized by difficulty breathing, cough and mucus production.

involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to

Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.

the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.

Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory effect. Of the several members of diisocyanates tested on experimental animals by inhalation and oral exposure, some caused cancer while others produced a harmless outcome. This group of compounds has therefore been classified as cancer-causing.

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]

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Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.

| Acute Toxicity | ✓ | Carcinogenicity | ✓ |
|-----------------------------------|----------|--------------------------|---|
| Skin Irritation/Corrosion | × | Reproductivity | × |
| Serious Eye Damage/Irritation | × | STOT - Single Exposure | X |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | × |
| Mutagenicity | × | Aspiration Hazard | × |

Legend:

★ - Data either not available or does not fill the criteria for classification

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Data available to make classification

SECTION 12 Ecological information

Toxicity

| EDAROL L FORA | Endpoint | Test Duration (hr) | | Species | Value | | Source | |
|--------------------------|---------------|--------------------|---------------|------------------------|---------------|------------|---------------|--------|
| ERAPOL L-E93A | Not Available | Not Available | Not Available | | Not Available | | Not Available | |
| | | | | | | | | |
| | Endpoint | Test Duration (hr) | Specie | s | | Value | | Source |
| | LC50 | 96 | Fish | | | >0.100mg/l | L | 6 |
| toluene-2,4-diisocyanate | EC50 | 48 | Crustac | ea | | 12.5mg/L | | 2 |
| | EC50 | 96 | Algae o | r other aquatic plants | | 3-230mg/L | | 2 |
| | NOEC | 504 | Crustac | ea | | 0.5mg/L | | 2 |

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|--------------------------|-------------------------|------------------|
| toluene-2,4-diisocyanate | HIGH | HIGH |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|--------------------------|-----------------|
| toluene-2,4-diisocyanate | LOW (BCF = 5) |

Mobility in soil

| Ingredient | Mobility |
|--------------------------|------------------|
| toluene-2,4-diisocyanate | LOW (KOC = 9114) |

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SECTION 13 Disposal considerations

Waste treatment methods

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ▶ Reuse
- Recycling
- Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required

Marine Pollutant

NO

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

toluene-2,4-diisocyanate is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants

US - California Proposition 65 - Carcinogens

US - California Proposition 65 - No Significant Risk Levels (NSRLs) for Carcinogens

US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List

US ACGIH Threshold Limit Values (TLV)

US AIHA Workplace Environmental Exposure Levels (WEELs)

US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)

US Clean Air Act - Hazardous Air Pollutants

US DOE Temporary Emergency Exposure Limits (TEELs)

US EPA Integrated Risk Information System (IRIS)

US EPCRA Section 313 Chemical List

US National Toxicology Program (NTP) 14th Report Part B. Reasonably Anticipated to be a Human Carcinogen

US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Levels (PELs) - Table 71

US OSHA Permissible Exposure Limits - Annotated Table Z-1

US SARA Section 302 Extremely Hazardous Substances

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

US TSCA Section 12(b) - List of Chemical Substances Subject to Export Notification Requirements

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

| George 1777 Talazara Categories | |
|-------------------------------------------------|----|
| Flammable (Gases, Aerosols, Liquids, or Solids) | No |
| Gas under pressure | No |
| Explosive | No |
| Self-heating | No |
| Pyrophoric (Liquid or Solid) | No |
| Pyrophoric Gas | No |

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| Corrosive to metal | No |
|--------------------------------------------------------------|-----|
| Oxidizer (Liquid, Solid or Gas) | No |
| Organic Peroxide | No |
| Self-reactive | No |
| In contact with water emits flammable gas | No |
| Combustible Dust | No |
| Carcinogenicity | Yes |
| Acute toxicity (any route of exposure) | Yes |
| Reproductive toxicity | No |
| Skin Corrosion or Irritation | No |
| Respiratory or Skin Sensitization | Yes |
| Serious eye damage or eye irritation | No |
| Specific target organ toxicity (single or repeated exposure) | No |
| Aspiration Hazard | No |
| Germ cell mutagenicity | No |
| Simple Asphyxiant | No |
| Hazards Not Otherwise Classified | No |

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

| Name | Reportable Quantity in Pounds (lb) | Reportable Quantity in kg | | |
|-------------------------------------|------------------------------------|---------------------------|--|--|
| Benzene, 1,3-diisocyanatomethyl- | 100 | 45.4 | | |
| 2,4-Toluene diisocyanate | 100 | 45.4 | | |

State Regulations

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm

US - California Proposition 65 - Carcinogens: Listed substance

Toluene diisocyanate Listed

National Inventory Status

| National Inventory | Status |
|-------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Australia - AIIC | Yes |
| Canada - DSL | Yes |
| China - IECSC | Yes |
| Europe - EINEC / ELINCS / NLP | Yes |
| Japan - ENCS | Yes |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | Yes |
| USA - TSCA | Yes |
| Taiwan - TCSI | Yes |
| Mexico - INSQ | Yes |
| Vietnam - NCI | Yes |
| Russia - ARIPS | Yes |
| Legend: | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

SECTION 16 Other information

| Revision Date | 02/09/2020 |
|---------------|------------|
| Initial Date | 17/11/2015 |

SDS Version Summary

| Version | Issue Date | Sections Updated |
|-----------|------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1.3.1.1.1 | 02/09/2020 | Acute Health (inhaled), Acute Health (skin), Acute Health (swallowed), Advice to Doctor, Appearance, Chronic Health, Classification, Disposal, Fire Fighter (extinguishing media), Fire Fighter (fire/explosion hazard), Fire Fighter (fire fighting), Fire Fighter (fire incompatibility), First Aid (inhaled), Ingredients, Personal Protection (Respirator), Personal Protection (hands/feet), Physical Properties, Spills (major), Spills (minor), Storage (storage incompatibility), Storage (storage requirement), Storage (suitable container), Transport Information |

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification

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committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

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